

Drill	Decimal	Drill	Decimal	Drill	Decimal	Drill	Decimal	Drill	Decimal
80	.0135	49	.0730	20	.1610	I	.2720	35/64	.5469
79	.0145	48	.0760	19	.1660	J	.2770	9/16	.5625
1/64	.0156	5/64	.0781	18	.1695	K	.2810	37/64	.5781
78	.0160	47	.0785	11/64	.1719	9/32	.2812	19/32	.5938
77	.0180	46	.0810	17	.1730	L	.2900	39/64	.6094
76	.0200	45	.0820	16	.1770	M	.2950	5/8	.6250
75	.0210	44	.0860	15	.1800	19/32	.2969	41/64	.6406
74	.0225	43	.0890	14	.1820	N	.3020	21/32	.6562
73	.0240	42	.0935	13	.1850	5/16	.3125	43/64	.6719
72	.0250	3/32	.0938	3/16	.1875	O	.3160	11/16	.6875
71	.0260	41	.0960	12	.1890	P	.3230	45/64	.7031
70	.0280	40	.0980	11	.1910	21/64	.3281	23/32	.7188
69	.0292	39	.0995	10	.1935	Q	.3320	17/64	.7344
68	.0310	38	.1015	9	.1960	R	.3390	3/4	.7500
1/32	.0313	37	.1040	8	.1990	11/32	.3438	49/64	.7656
67	.0320	36	.1065	7	.2010	S	.3480	25/32	.7812
66	.0330	7/64	.1094	13/64	.2031	T	.3580	51/64	.7969
65	.0350	35	.1100	6	.2040	23/64	.3594	13/16	.8125
64	.0360	34	.1110	5	.2055	U	.3680	53/64	.8281
63	.0370	33	.1130	4	.2090	3/8	.3750	27/32	.8438
62	.0380	32	.1160	3	.2130	V	.3770	55/64	.8594
61	.0390	31	.1200	7/32	.2188	W	.3860	7/8	.8750
60	.0400	1/8	.1250	2	.2210	25/64	.3906	57/64	.8906
59	.0410	30	.1285	1	.2280	X	.3970	29/32	.9062
58	.0420	29	.1360	A	.2340	Y	.4040	59/64	.9219
57	.0430	28	.1405	15/64	.2344	13/32	.4062	15/16	.9375
56	.0465	9/64	.1406	B	.2380	Z	.4130	61/64	.9531
3/64	.0469	27	.1440	C	.2420	27/64	.4219	31/32	.9688
55	.0520	26	.1470	D	.2460	7/16	.4375	63/64	.9844
54	.0550	25	.1495	E	.2500	29/64	.4531	1	1.000
53	.0595	24	.1520	1/4	.2500	15/32	.4688		
1/16	.0625	23	.1540	F	.2570	31/64	.4844		
52	.0635	5/32	.1562	G	.2610	1/2	.5000		
51	.0670	22	.1570	17/64	.2656	33/64	.5156		
50	.0700	21	.1590	H	.2660	17/32	.5313		